

DE-5 X B65 85-736079/33 = J8 6013-706-B
cis-cis-2,2'-methyl-cysteine optical resolution - by selective
crystallization of the s- and r enantiomers from a supersaturated
soln. of the ammonium salts of the mixed enantiomers

DEGUSSA AG 26.03.82 DE-211127

D21 E16 (15.04.86) *DE211127-C C07B-37 C07C-148/04 C07C-
148/24

24.03.83 as 046051 (280C)

The prodn. of S-(carboxymethyl)-L(R)-cysteine (R-I) and S-(Carboxymethyl)-S(L)-cysteine (S-II) from a mixt. of the two enantiomers, (A) the mixt. is dissolved in water and the proce of ammonia in an amt. such that the resulting soln. of the ammonium salt has a pH of > 7; (B) the soln. is rendered supersatd. (C) one of the two enantiomeric ammonium salts is crystallized by addn. of seed crystals of the ammonium salt of one of the enantiomers (provided that when the starting mixt. contd. an excess of one of the enantiomers, then the seed crystals added were of the ammonium salt of that enantiomer); (D) the ppd. crystals are sepd.; (E) the ammonium salt of the other enantiomer is crystallized by adding seed crystals of this enantiomers ammonium salt to the mother liquor; (F) the ppd. crystals are again sepd., and (G) S-I or R-I is fixed from the correps. ammonium salt.

Prods., esp. the (R)-enantiomer, are useful as pharmaceutical active substances, as well as in the cosmetics industry (e.g. in the prodn. of hair fixatives). (J58172385-A)(6pp)

RINKA X B65 85-791052/43 = J8 6013-684-B
Alpha, beta-unsatd. ketone(s) mfr. - from carbon monoxide, hydrogen acetylene cpd. and olefin in presence of rhodium metal or
pharmaceutical/agrochemical

RIKAGAKU KENKYUSHO 02.03.82 JP-032357

C07C-19 (15.04.86) *J58150333-A C07C-45/49 C07C-49/20 C07C-
69/73 + B01J-23/40 B01J-31/16

02.03.83 as 032357 (280C)
Method comprises reacting CO, molecular hydrogen, acetylene cpd. of formula R₁-CC-R₂ (where R₁ and R₂ are each H, alkyl, aryl, alky carbonyl, acyl, alkoxycarbonyl, or hydroxylalkyl gp.), and olefin cpd. of formula CH₂=CH-R₃ (where R₃ is H, alkyl, alkoxy carbonyl, aryl, acyloxy, alkoy gp., acyl gp., cyano gp., or halogen), in the presence of Rh metal or Rh cpd. catalyst to obtain alpha, beta-unsatd. ketone of formula R₄CH=CR₅-COR₆ (where R₄=R₁ and R₅=R₂ or R₄=R₂ and R₅=R₁; R₆ is -CH₂CHR₃ or CHR₃-CH₃. The acetylene cpd. is e.g. acetylene, propyne, 1-butyne, 2-butyne, 1-pentyne, etc. The olefin cpd. is e.g. ethylene, propylene, 1-butene, etc. The Rh cpd. is, e.g., Rh(CO)₁₂, Rh(CO)₁₆, Rh₂(CO)₁₂Cl₂, etc.

Alpha,beta-unsatd. ketones are obtid. selectively and are useful as raw matls. for pharmaceuticals, agrochemicals, etc. (J58150333-A)(6pp)

SUMO X B65 81-4237TD/24 = J8 6013-690-B
Stereospecific prodn. of Z-isomers of allylic alcohol derivs. - from vinyl epoxide and organo-lithium cpd., useful intermediates for pharmaceutical/agrochemicals, perfumes etc.

SUMITOMO CHEM IND KK 13.06.30-JP-080413

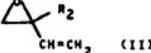
C05 E19 (15.04.86) *EP-29803-A B01J-31/02 C07C-
29/36 C07C-35/03

13.06.80 as 080413 (CC)

Prodns. of predominantly Z-allylic alcohols of formula R₁CH₂CH=C(R₂)CH₂OH (I) comprises reacting epoxides (II) with an organolithium cpd., R₁-Li (III) (where R₁ is opt. substd. (unbranched 1-2C alkyl which can have one or more unsatd. bonds, pref. alkyl, alkenyl, aralkyl or 1OC polycyclic hydrocarbyl; R₂ is H or methyl).

Cpd.s with R₂ as methyl and R₁ as sec-butyl, iso-butyl, cyclopropyl, cyclohexyl, 2-phenetyl or 2,2-ethylenedioxy-1,7-dimethyl-bicyclodimethyl bicyclo[2.2.1]heptyl-7-methyl are new.

USE/ADVANTAGE - (I) are useful as intermediates for pharmaceuticals, agricultural chemicals, perfumes etc. The Z-form of (I) is produced selectively in good yield in a single stage under mild reaction conditions. (J57007429-A)(6pp)



BLAS X B66 85-153229/07 = J8 6013-636-B
Aryl-alkanoic acids prepn. by rearrangement of alpha-halo-
ketone(s) - in protic medium using non-noble metal salt catalyst

BLASCHEIM SA 23.07.81 IT-230385

(15.04.86) *EP-71299-A B01J-27/13 C07B-41/08 C07C-57/33 C07C-
59/44 C07C-69/61 C07D-33/24

21.07.82 as 127434 (94RP)
Prepn. of alkanoic acids RR'RCOOY (I) comprises rearrangement of alpha-halo-ketone(s) RCOCKR'X (II) in protic medium in the presence of a non-noble metal salt, hydrolysing the prod. if it is an ester to give the correps. acid; (where R is opt. substd. aryl, opt. substituted cycloaliphatic, or a fused arylheterocyclic system; R' and R are each H, 1-10C alkyl, benzyl or a value of R; X is halogen; and Y is H or 1-6C alky). Pref. protic medium is water or a 1-6C aliphatic alcohol. Pref. metal salts are of non-noble transition metals, esp. a Zn halide. Reaction may be in presence of a diluent.

(I) are useful as intermediates or as e.g. antinflammatory analgesic and antipyretic agents, esp. ibuprofen, fenaciorac, indoprofen, naproxen, ketoprofen, tolmetin, etc. Other (I), e.g. thienyl acetic acid, may be used as intermediates to semi-synthetic penicillins or cephalosporins or other anti-inflammatories, e.g. triaprofen acid. The process avoids the use of expensive noble metal catalysts (see e.g. GB-2042549, J58024328-A) (4pp)

BANY X B62 75-110978/A = J8 6013-679-B
Crystallization of cefalexin hydrate - by contacting cefalexin with heated aqu. soln. contg. (i) organic acid salt;

BANYU PHARM CO LTD 14.06.78 JP-068768

(14.06.78 as 068768 (MM))

Process for crystallizing prismatic crystals of cefalexin hydrate comprises contacting cefalexin with aqu. soln. contg. salt of (i) inorganic acid (e.g. salt of HF, HCl, HBr, HNO₃, HCOOH or AcOH, or mixture esp. HCl) to form prismatic crystals of cefalexin hydrate. Temp. of the aqu. soln. is 55 deg.C to temp.-necessary to allow crystallization out of prismatic crystals of cefalexin hydrate from the aqu. soln. (e.g. 37 deg.C at 8,000 ppm Cl⁻; 30 deg.C at 42,000 ppm or 15 deg.C at 121,000 ppm). Aqu. soln. is esp. 2-10% and 2-10 times w/wt. wt. of cefalexin.

Process provides stable cefalexin crystals with little hygroscopicity and no static charge. (J52133991-A)(5pp)

EILLY X B62 77-827397/35 = J8 6013-477-B
Cephalosporins prepn. from (e.g. 1)-cephem sulphoxides - by using acyl bromide and bromine scavenger

ELLI LILLY & CO 09.06.76 US-884516

08.06.77 as 068373 (124SWD)

Cephalosporin sulphoxides (I) are reduced to the correps. cephalosporins (II) by treatment in an inert solvent at -25 deg.C to 50 deg.C with at least 2 molar equivs. per mole (I) of an acyl bromide R₂COBr (where R₂ is 1-10C alkyl opt. substd. by halogen, CN, Ph-1-4C alkoxy or 2-5C alkoxy carbonyl, Ph gp. substd. by halogen, CN, NO₂ or 1-4C alky, 1-4C alkoxy or 2-5C alkoxy carbonyl; or 3-8C cycloaliphatic in presence of a Br scavenger). (I) is a 3-cephem or 3-exo-alkyl-3-cephane.

(II) are useful antibiotics and intermediates and they are obtid. by the efficient redn. of (I).

In an example, p-nitrobenzyl 7-phenoxycetamido-3-methyl-3-
cepham-4-carboxylate sulphoxide in CH₂Cl₂ contg. 2-methyl-2-butene was treated with acetyl bromide to reduce the sulphoxide. (J52151193-A)(17pp)

HOFF X B66 78-97468X/32 = J8 6013-454-B
Carotenoid intera. prepn. from 3-alkoxy cycloalk 2-enones - by Grignard reaction with alkenyne derivs.

HOFFMANN-LA ROCHE AG 09.06.75 US-355224

C07C-09/51

08.06.76 as 066163 (CC)
Prodns. of cyclic oxo cpds. is carried out by (a) reacting a cyclic ketone of formula (I) (where R is 3-8C alky; n = 0 or 1) with a Grignard reagent of formulas (II) or (III) (where Y is alkali metal or MgX; X is halogen; R₁ is OH or a hydroxylable ether gp.) to form a prod. of formula (IIa); or (IIb); and (b) opt. converting the prod. into a carotenoid cpd. of formula (IV); (IV), viz. canthaxanthin (n = 1) and dinorcanthaxanthene (n = 0) are useful as food dyes. (J51149249-A)(18pp)

(continued)